

CAMANA SERIES

STANDARD CONSTRUCTION:

SUNSHADE & LIGHTSHELF FRAME:

2 1/4"(57mm) x 2 1/4"(57mm) Square 0.081"(2.06mm) Extruded Aluminum Tube Frame With Recess For Sunshade and LightsheLF Skins
 2"(51mm) x 2"(51mm) Square 0.081"(2.06mm) Extruded Aluminum Mid-Support Tubes

SUNSHADE & LIGHTSHELF SKINS:

0.0253"(0.64mm)(22 Gage) minimum To 0.25"(6.35mm)(2 Gage) max. Solid Or Perforated Aluminum Sheeting (48"(1219mm) x 120"(3048mm) max. Single Sheet Size) (Thinner Gages May Require More Mid-Support Tubes) Standard Perforation Pattern Will Be 5/16"(7.94mm) Round Holes Staggered On 1/2"(12.70mm) Centers
CONSULT FACTORY FOR ADDITIONAL PERFORATION SHAPES, PATTERNS, AND SIZES

FINISH:

mill aluminum (std.)

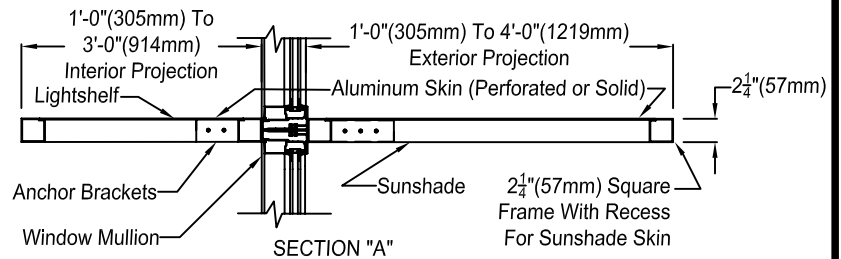
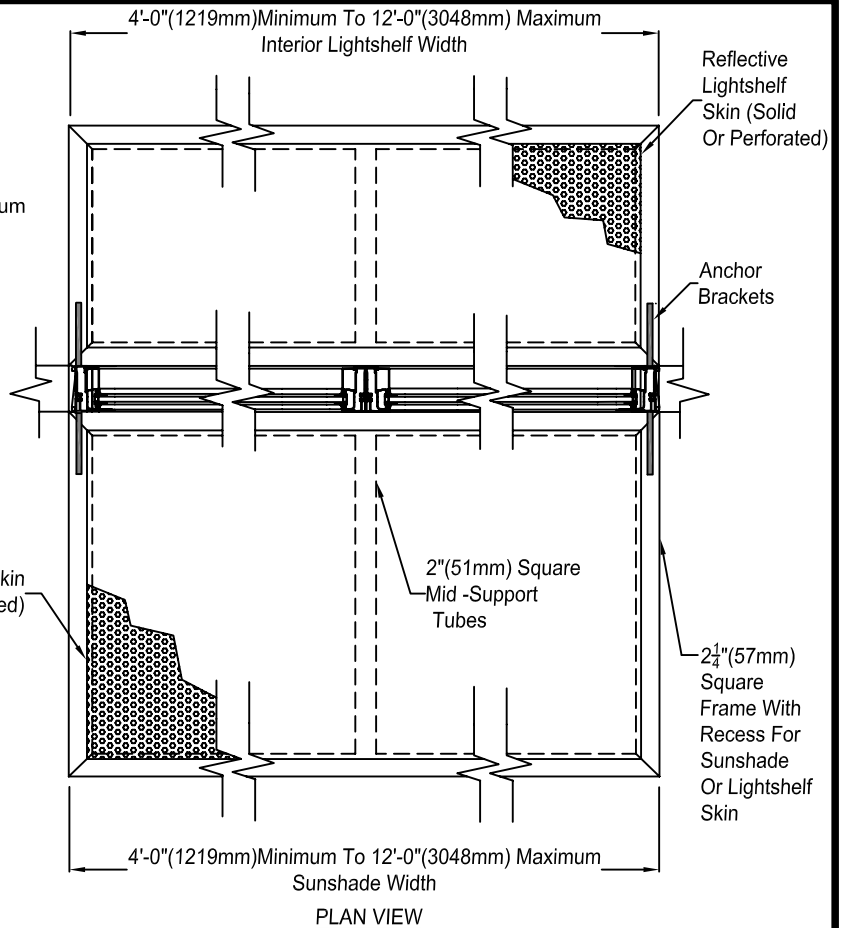
MAXIMUM SIZE:

SUNSHADE: 12"(305mm) Minimum, 48"(1219mm) Maximum Projection
 48"(1219mm) Minimum, 120"(3048mm) Maximum Width
LIGHTSHELF: 12"(304mm) Minimum, 36"(914mm) Maximum Projection
 48"(1219mm) Minimum, 120"(3048mm) Maximum Width

OPTIONAL FINISHES:

- Powder Polyester TGIC** (2 coats) baked on at 410°F(210°C) -2.5 to 3.5 mils Meets AAMA-2603 Standards
- Powder Super durable polyester** (2 coats) baked on at 410°F(210°C) -2.5 to 3.5 mils Meets AAMA-2604-05 Standards
- Acrylic baked enamel (ACRA-BOND® ULTRA)** by AkzoNobel baked on at 350°F(176°C) -0.8 to 1.2 mils dry Meets AAMA-2603 Standards
- Kynar® (ALUM*A*STAR®)** 2 coats by AkzoNobel baked on at 450°F(232°C) -1.2 to 1.6 mils dry Meets AAMA-2604-05 Standards
- Kynar 500® or HYLAR® 5000 70% TRINAR®** (2 coats) by AkzoNobel baked on at 450°F(232°C) -1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards
- Kynar 500® or HYLAR® 5000 (70% Tri-Escent II)** (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a clear coat. 14 standard colors - custom colors available. Baked on at 415°F(213°C) -1.4 to 1.8 mils dry, meets AAMA 2605-05.
- Clear Anodize Match** (paint meets AAMA 611)
- Integral Color Anodize Match** (paint meets AAMA 611)
 - Clear coat available for all above finishes.
 - Hylar® 5000 is a registered trademark of Solvay Solexis, Inc.
 - Kynar® 500 is a registered trademark of Arkema.
 - ALUM*A*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel
 - ACRA-BOND® ULTRA is a registered trademark of AkzoNobel

Due to continuing research, United Enertech reserves the right to change specifications without notice.



3 part specifications - see online at www.unitedenertech.com



PROFILE NUMBER	HEIGHT	LENGTH	TAG



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